

SOUTH PRODUCTION NOTES

**January 3, 2014
Midnight Shift**

**BASF EMPLOYEES
42 Last Recordable
187 Last Lost Time**

#1 MED AI-5637: After encountering and replacing broken oscillating belt, line was restarted late afternoon shift. Continue on.

#1 RC / AI 5637: Calciner lit and lined up to Trimer. Building bags of feed.

Exhaust to Trimer

Afternoon Shift: Started MED line after repairing oscillating belt. Continue on.

Midnight Shift: Decision to be made likely on Thursday.

Day shift: #1 Dryer and Calciner are lit and coming up to temperature. Will start miing at end of shift.

#2 MED line/ clean for Cu-0602: Clean line for Cu 0602 and Cu 1230. The cleaning list is on Mike V's desk.

Afternoon Shift: Inadvertantly may have put same auger back in extruder (operator thought it was the new one). Afternoon shift will switch out on Friday, if it is indeed the same old one.

Midnight Shift: MED line should be ready to go.

Day Shift: Auger needs tagged that is in box. New auger needs to be installed and line checked to be ready to go by Monday morning.

#2 RC/ clean up for Cu-0602:

Afternoon Shift: No change...still need MOD and screen sizes

Midnight Shift:

Day shift:

Exhausting to F1 while running flush

#3 MED line / D-1795 NAQ: Ready to start.

Afternoon Shift: First batch D 1795 made in pfudler...begin feeding to dryer at 2:00 am Friday and bag off as we do not have the calciner up to temp (kept kicking out)

Midnight Shift:

Day shift:

#3 RC /Next D-1795 NAQ: Should just need to get the calciner set up.

Exhausting to F1 while running flush

Afternoon Shift: Had trouble keeping calciner lit. Maintenance tried restarting but could not keep going. A work notification was written by GL Lucas Thursday afternoon...may need another work notification for Friday morning.

Midnight shift:

Day shift:

Abbe Blender / D-5206: We are out of HF solution.

National Dryer / 5206 : Done.

Afternoon Shift: No change...soda blasting to be coordinate by Bill Grodecki

Midnight shift: Shut off the power washer system.

Day shift: Bill G. will schedule soda blasting.

#4 RC / Cleaning for Ni-2458: **Calciner has been reversed.** Cleaning instructions for this will be provided this week. Can start opening for cleaning.

Exhaust to 4 DC

Afternoon Shift: Vacuumed and flushed screener, water flushed spiral and rinsed hopper. Syntron pulled back and calciner/syntron both flushed. Will need to walk through and inspect.

Midnight shift: No change. Have removed all of the fines drums (turned them into haz waste). Waiting for cleaning instructions.

Day shift: Waiting on cleaning instructions.

HC-11 Tanks / Cu 5020: **Continue on – last Batch will be 131.** There is a pallet of Britesorb samples that were returned to the department (HC-11). At least one box contains 1 gallon (4 lb) pails. Per Noemi Trent, please add one of these to each strike batch in 4 tank.

Afternoon Shift: No change

Midnight shift: No change. We will need **to make sure that maintenance can repair/replace the pump in Tank 6.**

Day shift: Soda ash taken back to warehouse and area cleaned.

PK Blender / 4010: Hold until if and when we get more cerium in. 4010 batches. MOD is in GLs office.

Afternoon Shift: Hold

Midnight shift: Ran remaining Cerium out. We still have one full bag (2200 lbs) of 4011 yet to be impregnated

Day shift:

#5 RC / 4010: Will begin 4010 on PK, then get calciner fired up. MOD in GLs office.

Exhaust to Trimer

Afternoon Shift: Calciner was down for maintenance (contractor work) through mid-afternoon, then when trying to start feed had issues with the roton blower line blocking up. Cleaned-up area and ready to try feeding again.

Midnight shift:

New Pfaudler / D 1795 next: Scheduled to start D-1795 on Thursday

Afternoon Shift: Made first batch D 1795, will be ready to feed dryer by 2:00 am.

Midnight shift:

Day shift:

Tank 7 / AMT for D-1795:

Afternoon Shift: Monitor temps, tank in recycle

Midnight shift: Monitoring temps. Tank is in recycle.

Day shift: Monitor temperature.

Old Pfaudler D-0756: Will stop at batch 1525. Need to use RO unit for batches.

PLEASE NOTE that each bag of base must be weighed (check-weigh) before loading into the pfaudler. Need to confirm that the bag weights are correct.

Afternoon Shift:

Midnight shift: Continued to run. Made batch 1524 on midnight. Not able to find one last bag of 0702 based to finish the last impregnation 1525).

Day shift:

#6 - RC / D-0756: The bags that come off of this calciner need to be check weighed in building 31 and recorded on the log sheet. MAKE SURE THAT WE TAPE SHUT THE SAMPLE JARS. Maintain 250 lbs/hr.

Exhaust to Sly Scrubber

Afternoon shift: Calciner kept kicking out, trying to get up to temp. Should be about ready beginning 11-7 shift.

Midnight shift:

Day Shift: In B-27, 1st floor-one bag (1415) needs topped off/ #1493 and drum get re-fed.

Tower 3 / Cu-0860: Unloaded and reloaded day shift

Tower 6 / E-474: Loaded on Day shift.

Afternoon shift: Continued on.

Midnight Shift:

Day shift:

Harrop Kiln - Al-3921 T 3/16": Down...saggers will need to be changed to half saggers in the near future for next product. Also, parts from the harrop screener were used on TK #2 screener.

Midnight Shift: Scheduled operator again on day shift to start switching to half saggers.

North Screener / Cu-0860: Continue

Afternoon Shift: Continue on...however, was informed late that the garage door came off the track and cannot get closed. If not corrected, will need to move the alcohol in to the Harrop building.

Midnight shift:

Day shift:

South Screener / Cu-0860: Continue.

Afternoon Shift: Continue on...however, was informed late that the garage door came off the track and cannot get closed. If not corrected, will need to move the alcohol in to the Harrop building.

Midnight shift:

Day shift:

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

Afternoon Shift: No Change.

Midnight shift: No change.

Day shift: No change.

Tunnel Kiln #2 / BE-0101 Extrusions: Completed.

Afternoon Shift: Screening completed

Midnight shift:

Day shift:

Tunnel Kiln #4 / Cu-0540: Preparing the Kiln for Cu-0540.

Afternoon Shift: Began loading Cu 0540

Midnight shift:

Day shift: